



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3043-042
Job Sheet 204390-A



Part No: D3043-042

Part Name: Step Weldment RH



Part Weight: 0 lbs

Job Created: 12/27/19

Due Date: 10/9/20

Type: SOLD

Note: DWG REV A IPP Rev :A New Issue JLM 05-11-01

Ship Via:

Job Qty: 2 pcs

1 - SCRAPPED 20-01-15

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	QC 5	2 pcs	10/9/20		0.00	0.00	QC 5 - 24			DAS 24 9-89
							QC 6 - 9			
							QC 6 - 68			
							QC 6 - 61			
							QC 6 - 40			
							QC 6 - 81			
120	Large Fab - Steps - 2 - B4B	2 pcs	10/9/20		0.00	1.33	Large Fab - 1 - B4B			DAS 43 9-89
							Large Fab - 10 - B4B			
							Large Fab - 2 - B4B			
							Large Fab - 3 - B4B			
							Large Fab - 4 - B4B			
							Large Fab - 5 - B4B			
							Large Fab - 6 - B4B			
							Large Fab - 7 - B4B			
							Large Fab - 8 - B4B			
							Large Fab - 9 - B4B			
							Large Fab - 11 - B4B (Various)			
							Large Fab - 12 - B4B			
130	QC 9	2 pcs	10/9/20		0.00	0.00	QC 9 - 10			D 19.12.27
							QC 9 - 18			
							QC 9 - 24			
							QC 9 - 43			
							QC 9 - 50			
							QC 9 - 9			
							QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
140	QC 5									



Container No: S243670



Part: D3043-042

Job No: 204390-A

Serial No/Batch: S243326

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 12/27/19

					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	PD 19-12-27
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150 Handfinish - 1-1 Chemical-B4B	2 pcs	10/9/20	0.00 0.33	Handfinish - 1 - 1 - B4B		
				Handfinish - 1 - 2 - B4B		
				Handfinish - 1 - 3 - B4B		
				Handfinish - 1 - 4 - B4B		
				Handfinish - 1 - 5 - B4B		
				Handfinish - 1 - 6 - B4B		
				Handfinish - 1 - 7 - B4B		
				Handfinish - 1 - 8 - B4B		
				Handfinish - 1 - 9 - B4B		
				Handfinish - 1 - 10 - B4B		
				Handfinish - 1 - 11 - B4B		
				Handfinish - 1 - 12 - B4B		
				Handfinish - 1 - 13 - B4B		
				Handfinish - 1 - 14 - B4B		
				Handfinish - 1 - 15 - B4B		
				Handfinish - 1 - 16 - B4B		
				Handfinish - 1 - 17 - B4B		
				Handfinish - 1 - 18 - B4B		
				Handfinish - 1 - 19 - B4B		
				Handfinish - 1 - 20 - B4B		
				Handfinish - 1 - 21 - B4B		
				Handfinish - 1 - 22 - B4B		PD 19-12-27
160 Large Fab - Steps - 3 - B4B	2 pcs	10/9/20	0.00 1.00	Large Fab - 1 - B4B		
				Large Fab - 10 - B4B		
				Large Fab - 2 - B4B		
				Large Fab - 3 - B4B		
				Large Fab - 4 - B4B		DAS
				Large Fab - 5 - B4B		43
				Large Fab - 6 - B4B		9-89
				Large Fab - 7 - B4B		
				Large Fab - 8 - B4B		
				Large Fab - 9 - B4B		
				Large Fab - 11 - B4B (Various)		
				Large Fab - 12 - B4B		
170 QC 10	2 pcs	10/9/20	0.00 0.00	QC 10 - 10		
				QC 10 - 18		
				QC 10 - 24		
				QC 10 - 43		
				QC 10 - 50		
				QC 10 - 58		
				QC 10 - 9		PD 19-12-30
				QC 10 - 68		
180 QC 5	2 pcs	10/9/20	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		

				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	17-12-30
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
190 Handfinish - 6-1- Touch Up- B4B	2 pcs	10/9/20	0.00 0.33	Handfinish - 6 - 1 - B4B	
				Handfinish - 6 - 2 - B4B	
				Handfinish - 6 - 3 - B4B	DEC 30 2019
				Handfinish - 6 - 4 - B4B	
				Handfinish - 6 - 5 - B4B	
				Handfinish - 6 - 6 - B4B	
				Handfinish - 6 - 7 - B4B	
				Handfinish - 6 - 8 - B4B	
				Handfinish - 6 - 9 - B4B	
				Handfinish - 6 - 10 - B4B	
				Handfinish - 6 - 11 - B4B	
				Handfinish - 6 - 12 - B4B	
				Handfinish - 6 - 13 - B4B	
				Handfinish - 6 - 14 - B4B	
				Handfinish - 6 - 15 - B4B	
				Handfinish - 6 - 16 - B4B	
				Handfinish - 6 - 17 - B4B	
				Handfinish - 6 - 18 - B4B	
				Handfinish - 6 - 19 - B4B	
				Handfinish - 6 - 20 - B4B	
				Handfinish - 6 - 21 - B4B	
				Handfinish - 6 - 22 - B4B	
210 Powdercoat - 1 White Gl(A)- B4B	2 pcs	10/9/20	0.00 0.50	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	20-01-16
				Powdercoat - 4 - B4B	
220 Handfinish - 3-1- WingWalk- B4B	2 pcs	10/9/20	0.00 1.00	Handfinish - 3 - 1 - B4B	
				Handfinish - 3 - 2 - B4B	BE 20-01-02
				Handfinish - 3 - 3 - B4B	
				Handfinish - 3 - 4 - B4B	
				Handfinish - 3 - 5 - B4B	
230 QC 3	2 pcs	10/9/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	

DAS
81
9-89

JAN 22 2020

				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
240	Packaging 3-1 - Stock - B4B	2	10/9/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
250	QC 21 - SA	2	10/9/20	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21
9.00

JAN 27 2020

DAS
21
9.00

JAN 27 2020

Part Op 110 - (QC6- All purchased or subcontracted products)
 Descriptions: 120 - 1-Weld 1 End Cap & Mounting Lugs as per QSI 004 & Dwg D3043 Using DT8808 AR AL ROD
 Batch: _____ 2-Grind Fwd End Cap weld flush
 130 - (QC9- Inspect visual per QSI004- Fusion Welds)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Chemical Conversion Coat per QSI005 4.1)
 160 - (Fabricate per Drwg) 1-1-Weld 1 End Cap as per QSI 004 & Dwg AR AL ROD Batch: _____ 2-Inspect for foreign object as per QSI 024 3-Grind Fwd End Cap weld flush
 170 - (QC10- Inspect visual per QSI004- ground welds)
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Touch up alodine)
 210 - (White Gloss(Ref 4.3.5.1) per QSI005 4.3-START Time: 12:55 M21586. OVEN TEMPERATURE: 320°
 FINISH TIME: 1:05
 220 - (Wing Walk as per dwg QSI005 4.4 Batch 5240464.
 230 - QC3- Inspect Part Finish)
 240 - Identify as per dwg & Stock Location: _____
 250 - QC21- Final Inspection - Work Order Release

Job BOM
Job BOM records could not be found.
Job Allocations
Job Allocations could not be found.

Part Specifications
Specifications could not be found.

Plex 12/27/19 8:27 AM dart.lacelle.linda



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Canada

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D3043-042

Job Sheet 204390



Part No: D3043-042

Job Qty: 4 pcs

Part Name: Step Weldment RH



Part Weight: 0 lbs

Job Created: 12/9/19

Due Date: 10/9/20

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: DWG REV A IPP Rev :A New Issue JLM 05-11-01

Ship Via:

Bill of Materials

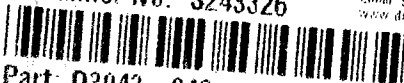
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Large Fab - Steps - 1	4 pcs		10/9/20	0.00	1.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		DAS
							Large Fab - 6		43
							Large Fab - 7		9-89
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 6 - 9	4 pcs		10/9/20	0.00	0.00	QC 6 - 9		
							QC 6 - 68		DAS
							QC 6 - 61		24
							QC 6 - 40		9-89
							QC 6 - 81		
120	Large Fab - Steps - 2 - B4B	4 pcs		10/9/20	0.00	2.67	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
							QC 9 - 10		
					0.00	0.00			



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CANADA
TEL: 613 632-5200
Email: sales@dartaero.com
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Container No: S243326



Part: D3043-042

Job No: 204390

Serial No/Batch: S243326

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/19

Plex 12/20/19 11:15 AM Dart.lajeunesse

140 QC 5	4 pcs	10/9/20	0.00 0.00	QC 9 - 18					
				QC 9 - 24					
				QC 9 - 43					
				QC 9 - 50					
				QC 9 - 9					
				QC 5 - 10					
				QC 5 - 12					
				QC 5 - 17					
				QC 5 - 18					
				QC 5 - 19					
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40					
				QC 5 - 61					
				QC 5 - 81					
150 Handfinish - 1-1 Chemical-B4B	4 pcs	10/9/20	0.00 0.67	Handfinish - 1 - 1 - B4B					
				Handfinish - 1 - 2 - B4B					
				Handfinish - 1 - 3 - B4B					
				Handfinish - 1 - 4 - B4B					
				Handfinish - 1 - 5 - B4B					
				Handfinish - 1 - 6 - B4B					
				Handfinish - 1 - 7 - B4B					
				Handfinish - 1 - 8 - B4B					
				Handfinish - 1 - 9 - B4B					
				Handfinish - 1 - 10 - B4B					
				Handfinish - 1 - 11 - B4B					
				Handfinish - 1 - 12 - B4B					
				Handfinish - 1 - 13 - B4B					
				Handfinish - 1 - 14 - B4B					
				Handfinish - 1 - 15 - B4B					
				Handfinish - 1 - 16 - B4B					
				Handfinish - 1 - 17 - B4B					
				Handfinish - 1 - 18 - B4B					
				Handfinish - 1 - 19 - B4B					
				Handfinish - 1 - 20 - B4B					
				Handfinish - 1 - 21 - B4B					
				Handfinish - 1 - 22 - B4B					
				160 Large Fab - Steps - 3 - B4B	4 pcs	10/9/20	0.00 2.00	Large Fab - 1 - B4B	
								Large Fab - 10 - B4B	
Large Fab - 2 - B4B									
Large Fab - 3 - B4B									
Large Fab - 4 - B4B									
Large Fab - 5 - B4B									
Large Fab - 6 - B4B									
Large Fab - 7 - B4B									
Large Fab - 8 - B4B									
Large Fab - 9 - B4B									
Large Fab - 11 - B4B (Various)									
Large Fab - 12 - B4B									
Plex 12/20/19 11:15 AM Dart.lajeunesse.marie									

170 QC 10	4 pcs	10/9/20	0.00 0.00	QC 10 - 10	
				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
				QC 10 - 68	
180 QC 5	4 pcs	10/9/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
190 Handfinish - 6-1- Touch Up- B4B	4 pcs	10/9/20	0.00 0.67	Handfinish - 6 - 1 - B4B	
				Handfinish - 6 - 2 - B4B	
				Handfinish - 6 - 3 - B4B	
				Handfinish - 6 - 4 - B4B	
				Handfinish - 6 - 5 - B4B	
				Handfinish - 6 - 6 - B4B	
				Handfinish - 6 - 7 - B4B	
				Handfinish - 6 - 8 - B4B	
				Handfinish - 6 - 9 - B4B	
				Handfinish - 6 - 10 - B4B	
				Handfinish - 6 - 11 - B4B	
				Handfinish - 6 - 12 - B4B	
				Handfinish - 6 - 13 - B4B	
				Handfinish - 6 - 14 - B4B	
				Handfinish - 6 - 15 - B4B	
				Handfinish - 6 - 16 - B4B	
				Handfinish - 6 - 17 - B4B	
				Handfinish - 6 - 18 - B4B	
				Handfinish - 6 - 19 - B4B	
				Handfinish - 6 - 20 - B4B	
				Handfinish - 6 - 21 - B4B	
				Handfinish - 6 - 22 - B4B	
210 Powdercoat - 1 White Gl(A)- B4B	4 pcs	10/9/20	0.00 1.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
220 Handfinish - 3-1- WingWalk- B4B	4 pcs	10/9/20	0.00 2.00	Handfinish - 3 - 1 - B4B	
				Handfinish - 3 - 2 - B4B	
				Handfinish - 3 - 3 - B4B	
				Handfinish - 3 - 4 - B4B	
				Handfinish - 3 - 5 - B4B	
230 QC 3	4	10/9/20	0.00 0.00	QC 3 - 10	

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	pcs					QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
240	Packaging 3-1 - Stock - B4B	4 pcs	10/9/20	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
250	QC 21 - SA	4	10/9/20	0.00	0.00	QC 21 - SA - 21	

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pcs

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 100 - Fabricate per Drwg)1-Cut D2622-120 extrusion to 120.00" long as per Dwg D3043 using cutting table setup
 Descriptions: DT8185-G 2-Deburr and bevel ends for welding

110 - (QC6- All purchased or subcontracted products)

120 - 1-Weld 1 End Cap & Mounting Lugs as per QSI 004 & Dwg D3043 Using DT8808 AR AL ROD

Batch: _____ 2-Grind Fwd End Cap weld flush

130 - (QC9- Inspect visual per QSI004- Fusion Welds)

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Chemical Conversion Coat per QSI005 4.1)

160 - (Fabricate per Drwg)1-1-Weld 1 End Cap as per QSI 004 & Dwg AR AL ROD Batch: _____ 2-Inspect for foreign object as per QSI 024 3-Grind Fwd End Cap weld flush

170 - (QC10- Inspect visual per QSI004- ground welds)

180 - (QC5- Inspect part completeness to step on W/O)

190 - (Touch up alodine)

210 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-START Time: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

220 - (Wing Walk as per dwg QSI005 4.4 Batch _____)

230 - QC3- Inspect Part Finish)

240 - Identify as per dwg & Stock Location: _____

250 - QC21- Final Inspection - Work Order Release

013643

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	4 pcs (1 ea)	100-Large Fab - Steps - 1	3221766
D2734	Step End Plate	8 pcs (2 ea)	100-Large Fab - Steps - 1	3242135
D3040-1	Mounting Lug	8 pcs (2 ea)	100-Large Fab - Steps - 1	5213057
D3040-3	Mounting Lug	8 pcs (2 ea)	100-Large Fab - Steps - 1	5242990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2622-120C	4	39	0
	D2734	8	58	0
	D3040-1	8	0	0
	D3040-3	8	0	0

Part Specifications

Specifications could not be found.

Plex 12/20/19 11:15 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

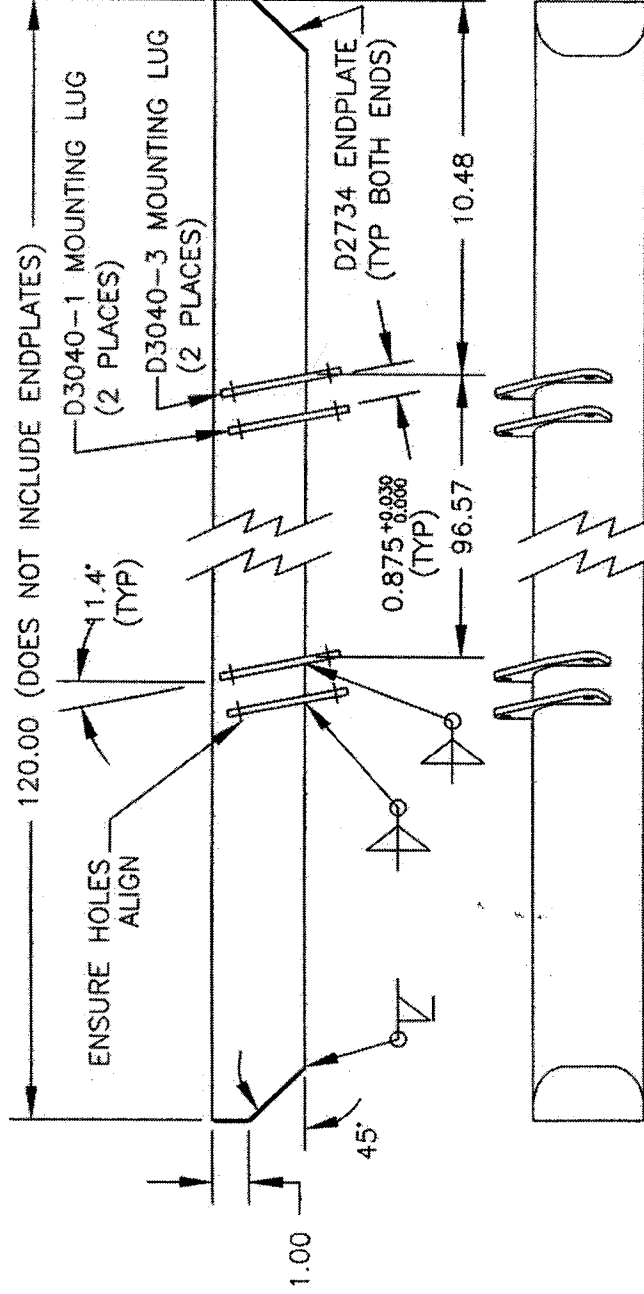
NCR No. _____

Route update only ☐

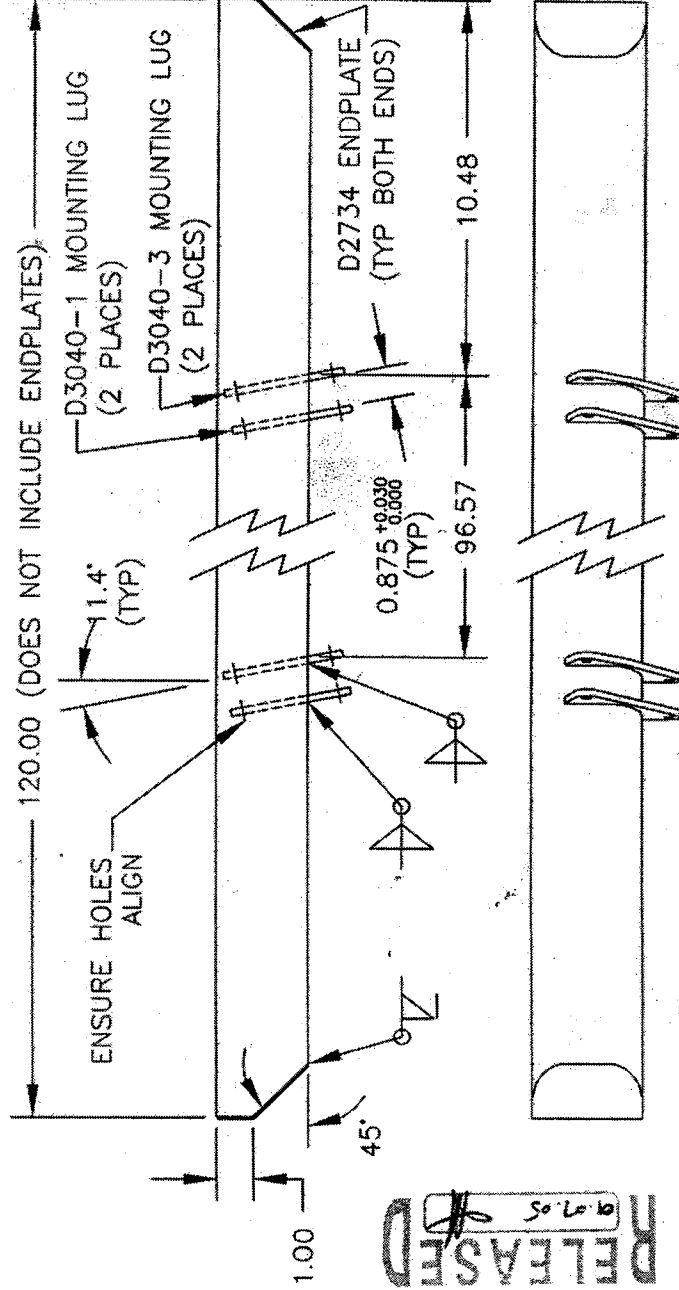
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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CHECKED	APPROVED	DRAWING NO.	REV. A
		D3043	SHEET 2 OF 2
DATE	TITLE		SCALE
01.06.28	A119 STEP WELDMENT		1:5
A	01.06.28	NEW ISSUE	



VIEW A-A: D3043-041 LH STEP WELDMENT



VIEW A-A: D3043-042 RH STEP WELDMENT

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